

# GFI - (a) TOYOTA LANDCRUISER 80 SERIES

## OMECA77 CASTER KIT INSTRUCTIONS

### kit:

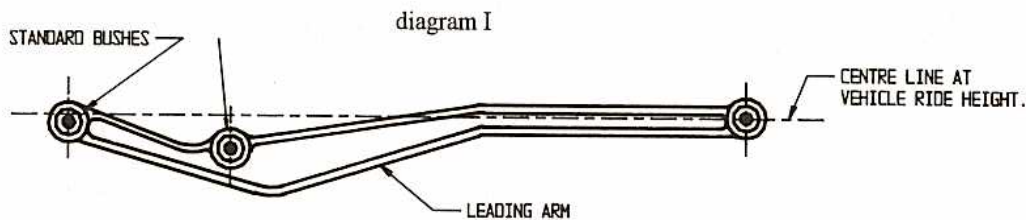
4 steel outer eccentric bushes filled with 70 duro polyurethane

### tools required:

Garage press

Torque wrench & suitable spanners & sockets

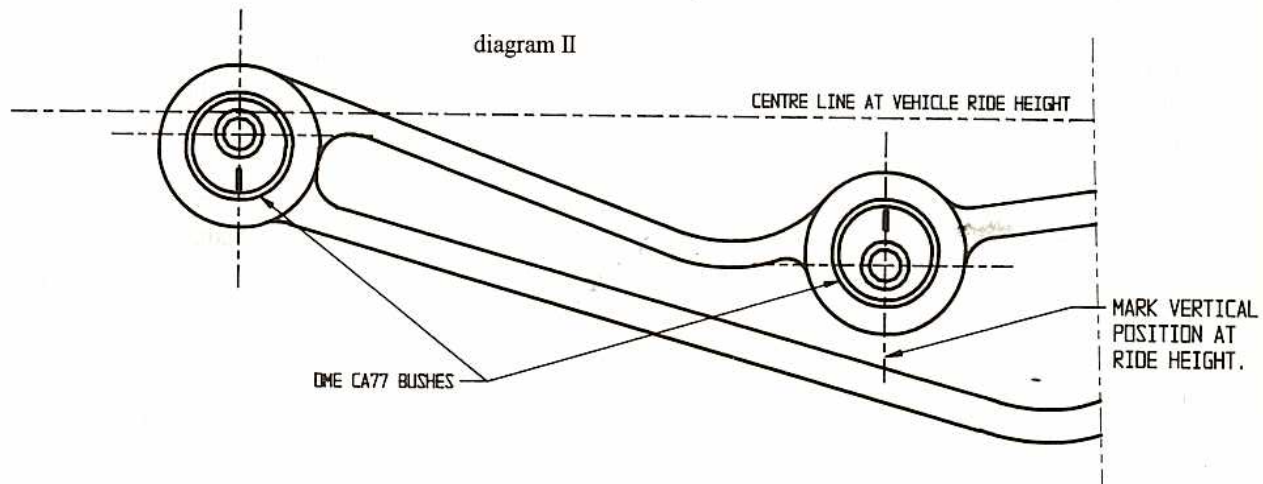
1. Mark vertical position on leading arm bushes at standard ride height, diagram I.



2. Remove front leading arms.

3. Remove two leading bushes from arms (press fit).

4. Replace standard bushes with one OMECA77 bushes (press fit) before pushing OME bushes home. Align raised mark on OME bush with vertical lines marked on leading arms making sure that the bushes are parallel to each other. This will give you maximum caster angle, diagram II. Please note that the bushes are assembled in their correct rotation to give positive caster. Torque all bolts to manufacturer's specifications.



The above diagram II indicates new bush positioning to ride height of vehicle. The indicator line on the bush face shows parallelity from bush to bush. Retorque retaining bolts to manufacturer's specifications. Position shown on above diagram shows maximum positive caster position of bushes.